

GENERAL DESCRIPTION:

E-Z Weld 722 Purple Primer is a special blend of fast acting solvents formulated to soften and swell PVC and CPVC Pipes and Fittings prior to cementing. The primer penetrates the surface of the pipe and the fitting to be joined and will provide a stronger joint. It is highly recommended that primer should be used on the installation of larger than 3" diameter pipes and fittings.

APPLICATION:

E-Z Weld Purple Primer may be used on all PVC and CPVC pipes and fittings, all sizes and all schedules. Apply liberal coat to the outer surface of the pipe end and the inner surface of the fitting socket using a dauber supplied with the can or other suitable applicator. Do not puddle primer into the socket. Unlike pipe cleaner do not wipe off primer. Apply cement according to the instructions on the label of cement while primer is still wet.

Always follow instructions on the label.

Application temperature: -10°F to 110°F

Storage temperature: -10°F to 100 °F

CERTIFICATION:

PW, DWV, SW

This product is tested, certified and approved by the NSF International for use on potable (drinking) water drain, waste and vent system. It is also listed by the International Association of Plumbing & Mechanical Officials (IAPMO). It carries the Uniform Plumbing Code (UPC) seal. This cement meets ASTM Standard F 656.

QUALITY ASSURANCE:

Every batch of cement is carefully checked and monitored to assure consistently high quality standards. Records of every batch are kept. A sample of every batch is taken and kept at least one year. All ingredients are purchased from approved suppliers.

PHYSICAL PROPERTIES:

Color: Purple Shelf life: Unlimited (Unopened can)

Specific Gravity: 6.578

LOW VOC (VOLITILE ORGANIC COMPOUND)

Maximum VOC per SCAQMD 1168/316A: 550 g/l





722 PURPLE PRIMER



AVAILABILITY:

Size	Part No. Regular	(UPC No.)
1/4pt	72201	NA
1/2pt	72202	NA
Pt	72203	NA
Qt	72204	NA
Gal	72205	NA

1/4 pt., 1/2 pt., Pt. And Qt. cans are supplied with dauber inside cap. Gallon sizes supplied with plain cap only.

PACKAGING:

Size	1/4 Pt	1/2 Pt	Pt	Qt	Gal
Fluid oz	4	8	16	32	128
Liters	0.12	0.24	0.49	0.95	3.79
Units per case	24	24	12	12	6
Weight per case - Lb.	8	15	14	27	49
Weight per case - Kg	3.63	6.81	6.36	12.26	22.70
Cubic feet per case	0.28	0.42	0.43	0.73	1.12
Cubic meter per case	0.008	0.012	0.012	0.021	0.032
Cases per pallet	240	140	144	100	45

SAFETY PRECAUTIONS:

Ensure adequate ventilation to avoid vapor build up which may cause flash fire. Vapor build up may also cause dizziness, headaches or eye watering. If symptoms are experienced use respiratory protection (NOISH/MSHA TC 23 c or equivalent) or leave area and provide more fresh air. Avoid contact with eyes, skin and clothing by use of safety glasses and gloves. Professionals should consult ASTM Standard F 402-93 Safe Handling of Solvent Cements, Primers and Cleaners Used for Joining Thermoplastic Pipe and Fittings. Professional users should also read the Material Safety Data Sheet for the product.

Inhalation: If breathing is difficult vacate to fresh air. If breathing problems persist seek immediate medical attention.

Eyes: Flush eyes thoroughly with water for 15 minutes. Get immediate medical attention.

Internal: If swallowed give 1 or 2 glasses of water immediately, call physician, hospital or poison control immediately. **DO NOT INDUCE VOMITING.**

SHIPPING / TRANSPORTATION:

Material packaged in less than a liter size is exempted under "Limited Quantity Rules" by DOT. These packages may be shipped with the description ORM - D Consumer Commodity. Packages shipped under this description are not subject to shipping paper requirements for flammable materials.

For a liter and larger sizes (gallon and above container):

Proper shipping name: Compound Cleaning Liquid Flammable Class: 3 UN No: NA 1993 Packing group: PG II